YFB SERIES HYDRAULIC VALVE TEST BENCH

Reliable; Reasonable; Ease to Use; Adjustable Clamp Force



Brief Introduction

Zengxin Technology is located in Shanghai which is full of vigor and vitality of the economic metropolis and is the leading manufacturer of valve test bench in China. The company established in 2001, with lands covering 15000 square meters. We have about 70 staffs in total, 8 of which are engineers The company is a technological innovative enterprise of producing various kinds of valve test equipment and we insist with the mood factory of science and technology, improve products performance and technical content. We sincerely serve for valve manufacturing sectors and their end-users.

Our engineers have collectively designed and improved new generation of YFB series of hydraulic valve test benches absorbing advantages of the same products from China and foreign countries and in accordance with GB/T '13927-92 Pressure Test's of General Valves, JB/T 9092-1999 'Test, Inspection and Measurement of Valve' and API 598 'Valve Inspection and Testing'. The YFB series valve test benches are elector mechanic products incorporating hydraulic and mechanical systems, which have reasonable structure, perfect function and high automation and are suitable to shell tests and closure tests for high, medium and low pressure valves.

The test benches are advanced valve measuring equipment in domestic and international countries. In 2008 we successfully manufactured the 'push-to-talk' full automation valve test bench to realize automation of valve test bench. In 2009 we successfully manufactured butterfly valve test bench of DN3000 which is ultra large type press valve test bench of bearing pressure 3200 tons. Technology content, market share, the scale of production are in a leading position in the valve test manufacturing industry. We have got 11 national utility model patents and 3 patents for invention. The company's product category is valve performance test bench, valve assembly line test bench. Valve life test bench and valve open & close torque test bench, 20 series, more than 100 specifications, and microcomputer touch screen control system is used for the equipment, which makes the whole testing process straightforward, accurate and reliable data collection, data storage, testing data can be printed out. The company products sales cover all over China and the United States, Italy, Russia, Canada and Israel and Iran, South Korea, Singapore, India, Japan, Saudi and over 20 countries.

Zengxin persists in the principle 'full of innovation and credit fundamentality' and 'quality first, users supremacy'. We hope that the selection of our products will make a better contribution to our user for your economic and working efficiency. We will lead to provide users with the perfect solution and fast service with the user satisfaction, creating the tomorrow of the brilliancy glitter together!









Hydraulic valve test bench introduction

- (1) Our hydraulic valve test bench use Germany MAXIMATOR air driven fluid booster for test pressure system. The booster is light and working reliable.
- (2) The main parts of test bench has high quality.
- (3) Water passage pipes use 304SS material.
- (4) Hydraulic valve test bench has unique structure and hydraulic clamp system. The clamp force can be regulation.
- (5) Test medium water, air or nitrogen for optional.
- (6) We also have 'Touch Screen Monitoring System with Printer and " safety door " for optional. Welcome to make an inquiry of our valve test bench.

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YFB Series Hydraulic Valve Test Bench



Hydraulic drive clamp claws to hold blind flange at the end of valve flange to have a performance test.

It is suitable for flange end valve, just like gate valve, ball valve, check valve etc.

Performance and Feature:

- 1. It is suitable to have a shell, seal and back seal test for flange end valves.
- 2. No external force affects test valve as clamp hold flange.
- 3. Right work platform can be turnover 90 degrees to have air seal test.
- 4. Test medium is water or air (6-8 bar gas source supplied by end user)
- 5. Test medium water can be recycling use for testing.
- 6. Equipped low pressure water pump, high pressure water booster and pressure timer.
- 7. Equipped automatic oil pressure discharge system, when being ready hold pressure, system discharge automatically, when working system return to normal status to effectively reduce oil temperature, elongate life of test bench and save energy.
- 8. Hydraulic clamping has safety interlock with water pressure discharge.

Standard Configuration:

- 1. Test Bench as request.
- 2. O ring seal blind cover range of test valve DN.
- 3. SS304 Pipes for Water.
- 4. MAXIMATOR Air Driven Water Booster (Pressure can up to 400bar, 680bar)

Optional Items:

- 1. Touch Screen Monitoring System & Printer
- 2. Safety Door
- 3. Air Cooler Fan

М	odel	YFB-100	YFB-200	YFB-300	YFB-400	YFB-600	YFB-800	YFB-1000
Test D	ON (mm)	15-100	50-200	80-300	200-400	300-600	400-800	500-1000
Test length	*Min.L(mm)	108	178	203	292	356	406	457
of valve	*Max.L(mm)	432	597	673	838	1143	1524	1727
Test flange	*Min.D(mm)	90	150	190	345	485	600	700
diameter	*Max.D(mm)	275	380	520	650	915	1149	1289
Hydraulic C	Oil Pump(L/m)	6.3	16	25	25	40	63	63
*P	ower				380V/50Hz			
Motor (Kw/Poles)	1.5/4	2.2/6	3.0/6	5.5/6	5.5/6	7.5/6	7.5/6
	L (mm)	2550	2820	3100	3350	3900	5200	5500
Oversize	W (mm)	1230	1400	1510	1750	1900	2400	2500
	H (mm)	1200	1300	1350	1450	1650	2000	2200
Weight	Kg	1980	2400	3000	4400	5600	8000	12000

Test Pressure Range:

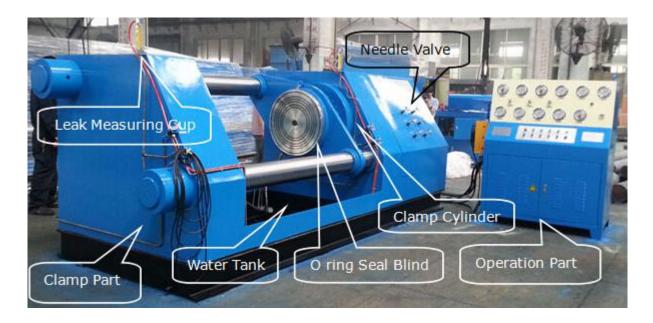
Model	DN (mm) / Max.Test Pressure (bar)						
VED 100	15-50	65	80	100			
YFB-100	630	480	240	160			
VED 200	50-65	80	100-125	150	200		
YFB-200	630	480	240	160	100		
VED 200	80-100	125	150	200	250	300	
YFB-300	630	480	240	160	100	75	
VED 400	200	250-300	350	400			
YFB-400	240	160	100	75			
VED 600	300-350	400	450-500	600			
YFB-600	240	160	100	75			
VED 000	400-450	500	600-700	800			
YFB-800	240	160	100	75			
VED 1000	500	600	700-800	900	1000		
YFB-1000	240	160	100	75	60		

We also can design different Max.test pressure as customer's request.

Pictures for Reference:



YFB-D Series Horizontal Valve Test Bench



Hydraulic drive to press blind flange at the end of high pressure valve to have a performance test. It is suitable for flange and none-flange end type valve, especially for none-flange valve. Just like welded groove type high pressure ball valve etc.

Performance and Feature:

- 1. It is suitable to have shell, seal test for various connection types of valve.
- 2. We have hydraulic cylinder and screw type for customer choose. (Clamp force over than 1700 tons we will design as screw type).
- 3. Test medium is water or air (6-8 bar gas source supplied by end user)
- 4. Test medium water can be recycling use for testing.
- 5. Equipped low pressure water pump, high pressure water booster and pressure timer.
- 6. Equipped automatic oil pressure discharge system, when being ready hold pressure, system discharge automatically, when working system return to normal status to effectively reduce oil temperature, elongate life of test bench and save energy.
- 7. Hydraulic clamping has safety interlock with water pressure discharge.

Standard Configuration:

- 1. Test Bench as request.
- 2. O ring seal blind cover range of test valve DN.
- 3. SS304 Pipes for Water.
- 4. MAXIMATOR Air Driven Water Booster (Pressure can up to 400bar, 680bar)

Optional Items:

- 1. Nylon Type Seal Blind (For none flange valve test)
- 2. Groove Type Seal Blind (For welded valve test)
- 3. Safety Door
- 4. Touch Screen Monitoring System & Printer
- 5. Air Cooler Fan

Mo	odel	YFB-D100	YFB-D200	YFB-D300	YFB-D400	YFB-D600	YFB-D800	YFB-D1000
Test D	N (mm)	15-100	50-200	80-300	150-400	300-600	400-800	600-1000
Test length	*Min.L(mm)	108	178	203	267	356	406	508
of valve	*Max.L(mm)	578	794	991	991	1232	1651	As request
Hydraulic O	il Pump(L/m)	/m) 6.3 16 25			25	40	63	63
*P(ower				380V/50Hz			
Motor (I	Kw/Poles)	1.5/4	2.2/6	3.0/6	5.5/6	5.5/6	7.5/6	7.5/6
	L (mm)	2500	3200	3500	3500	4700	5100	5800
Oversize	W (mm)	900	2100	2200	2300	3100	3500	3900
	H (mm)	1650	1800	1800	1800	1800	1800	1800
Weight	Kg	2500	3000	3200	5500	7500	8500	45000

Test Pressure Range:

Model	DN (mm) / Max.Test Pressure (bar)						
VED D100	15-80	100					
YFB-D100	630	480					
YFB-D200	50-125	150	200				
1FB-D200	630	480	240				
YFB-D300	80-150	200	250	300			
11-0300	630	480	320	240			
YFB-D400	150	200	250	300	350-400		
1FD-D400	630	480	320	240	160		
YFB-D600	300	350-400	450-500	600			
110-0000	320	240	160	100			
VED DOOD	400	450-500	600	650-800			
YFB-D800	320	240	160	100			
VED D1000	600-650	700-800	850-1000				
YFB-D1000	320	240	160				

We also can design different Max.test pressure as customer's request.

Pictures for Reference:



YFB-DL Screw Type Valve Test Bench



Screw Driving Type Introduction:

The movement of top pressure device from motor through clutch, reducer and gears is transferred to vice-top screw nut body. The movement of vice-top screw nut body has the funcation of fast forward, slow forward and rewind. When blind flange pressing valve according to set pre-top pressing power, top screw system stop automatically. Top screw control pre-top pressing power to valve by setting magnetizing current of magnetic clutch and very convenient and reliable operation. The system makes test valve and vice-top screw body nut not to be damaged due to overload. The magnetizing current will be adjusted before leaving factory, when maintaining equipment, you can start " magnetic clutch " and adjust magnetizing current of screw forward and backward.

Seal Blinds for Screw Driving Type Valve Test Bench:

1. Screw type valve test bench is suitable for Inner Tunnel Seal Blind.

Every size of valve need one match up Inner Tunnel Seal Blind.

(Mostly of customer make blinds by themselves, also we can make blinds as customer's drawings).

2. If intend to use O ring seal blinds and groove seal blinds for testing, it need "bootstrap tank system".

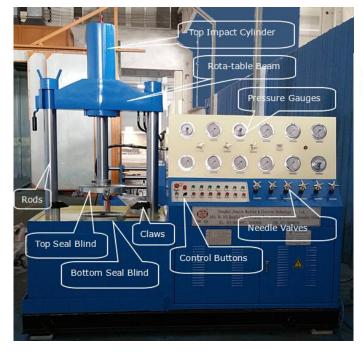
Main Technical Parameters:

Clamp Power can be designed as customer's request.

Max.Clamp power can up to 4600 tons.

Please contact us for many more detailed information.

YFB-L Series Vertical Valve Test Bench





Vertical valve test bench both has impaction cylinder on up side and claws in bottom side. So it can test for none-flange valve and flange valve.

Performance and Feature:

- 1. It is suitable to test for small size kinds of valve. Max.DN=300mm.
- 2. For smaller than DN100mm, one control system can control 1-6 test station. (On customer request)
- 3. Test medium is water or air (6-8 bar gas source supplied by end user)
- 4. Test medium water can be recycling use for testing.
- 5. Equipped low pressure water pump, high pressure water booster and pressure timer.
- 6. Equipped automatic oil pressure discharge system, when being ready hold pressure, system discharge automatically, when working system return to normal status to effectively reduce oil temperature, elongate life of test bench and save energy.
- 7. Hydraulic clamping has safety interlock with water pressure discharge.

Standard Configuration:

- 1. Test Bench as request.
- 2. O ring seal blind cover range of test valve DN.
- 3. Nylon seal blind cover range of test valve DN.
- 4. MAXIMATOR Air Driven Water Booster (Pressure can up to 400bar, 680bar)

Optional Items:

- 1. Touch Screen Monitoring System & Printer
- 2. Safety Door
- 3. Air Cooler Fan

Model		YFB-LY100	YFB-LY200	YFB-LY300	
Test	DN (mm)	15-100	50-200	80-300	
Test length	*Min.L(mm)	108	178	203	
of valve	*Max.L(mm)	432	597	648	
Test flange	*Min.D(mm)	90	150	190	
diameter	*Max.D(mm)	275	380	520	
Hydraulic	Oil Pump(L/m)	6.3	16	25	
*	Power	380V/50Hz			
Motor	(Kw/Poles)	1.5/4	2.2/6	3.0/6	
	L (mm)	1750	1850	2050	
Oversize	W (mm)	800	1100	1100	
	H (mm)	1850	1850	1850	
Weight	Kg	1500	2000	2500	

Test Pressure Range:

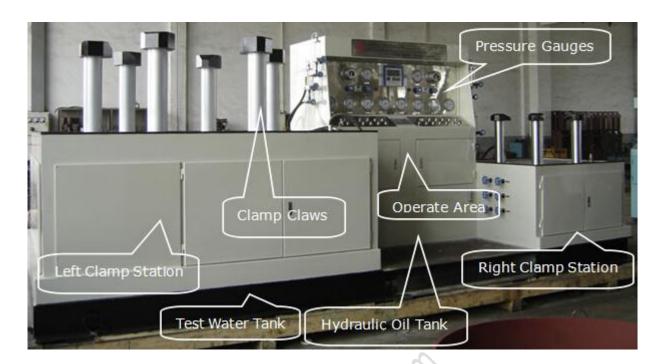
Model	DN (mm) / Max.Test Pressure (bar)						
VED 1100	15-65	80	100				
YFB-L100	480	240	160				
YFB-L200	50-80	100-125	150	200			
	480	240	160	100			
YFB-L300	80-100	125-150	200	250	300		
	480	240	100	75	60		

We also can design different Max.test pressure as customer's request.

Pictures for Reference:



YFB-DF Series Butterfly Valve Test Bench



Butterfly Valve Test Bench specially design for butterfly valve and knife valve performance test. Performance and Feature:

- 1. It is suitable to test for flange end and wafer end butterfly valve.
- 2. The claws are simultaneously moved and clamped test valve.
- 3. There are single and couple station on customer's request.
- 4. Test medium is water or air (6-8 bar gas source supplied by end user)
- 5. Test medium water can be recycling use for testing.
- 6. Equipped low pressure water pump, high pressure water booster and pressure timer.
- 7. Equipped automatic oil pressure discharge system, when being ready hold pressure, system discharge automatically, when working system return to normal status to effectively reduce oil temperature, elongate life of test bench and save energy.
- 8. Hydraulic clamping has safety interlock with water pressure discharge.

Standard Configuration:

- 1. Test Bench as request.
- 2. SS304 Pipes for Water.
- 3. MAXIMATOR Air Driven Water Booster.

Optional Items:

- 1. Touch Screen Monitoring System & Printer
- 2. O ring seal blinds.
- 2. Safety Door
- 3. Air Cooler Fan

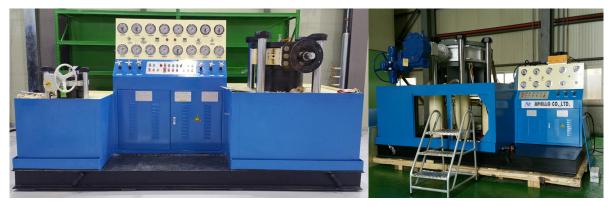
Model		YFB-DF	YFB-DF	YFB-DF	YFB-DF	YFB-DF	YFB-DF
IVIO	odei	300	600	800	1200	1600	2400
Tost D	M (mm)	50-300	50-300	50-300	300-600	350-800	1600-2400
lest D	N (mm)	30-300	300-600	350-800	700-1200	900-1600	1600-2400
Distance							
between	*Max.D(mm)	370	370/620	370/637	620/1225	637/1225	1250
claws&table							
Test flange	*Min.D(mm)	150	150/445	150/505	445/895	505/1075	1790
diameter	*Max.D(mm)	485	485/815	485/1060	815/1485	1060/1915	2685
Hydraulic O	il Pump(L/m)	16	25	25	40	40	63
*P(ower			380V,	/50Hz		
Motor (I	Kw/Poles)	2.2/6	3.0/6	3.0/6	5.5/6	5.5/6	7.5/6
	L (mm)	2000	3500	3600	4900	5200	5500
Oversize	W (mm)	1200	1350	1500	2200	2350	3600
	H (mm)	1850	1980	2050	2050	2200	2200
Weight	Kg	2000	4500	6000	8000	9800	13000

Test Pressure Range:

Model	DN (DN (mm) / Max.Test Pressure (bar)					
YFB-DF300	50-150	200	250-300				
11-0-01300	100	75	30				
YFB-DF600	300-400	450	500	600			
11-0-01000	100	75	60	30			
YFB-DF800	350-450	500	600	700-800			
11-0-01000	100	75	60	30			
YFB-DF1200	700	800	900-1100	1200			
TFB-DF1200	75	60	30	24			
YFB-DF1600	900	1000-1200	1400	1600			
11 0-01 1000	60	30	24	16			
YFB-DF2400	1600-1800	2000	2200-2400				
11 0-072400	24	16	10				

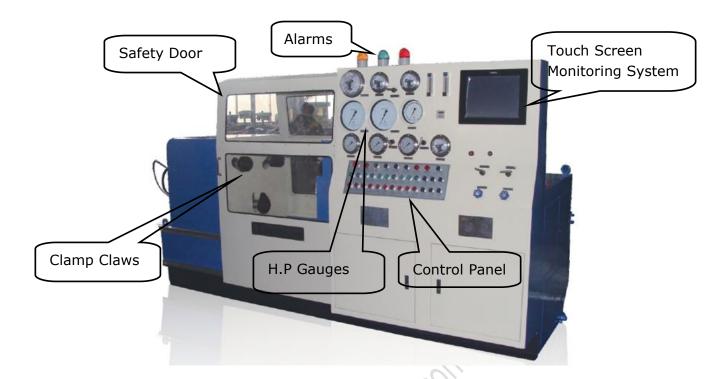
We also can design different Max.test pressure as customer's request.

Pictures for Reference:



Add: JiaDing District, Shanghai China; Email: info@valvestest.com

YFB-6A Valve Test Bench



YFB-6A type valves test bench specially design for 6A ball valve, gate valve etc flange connection valves seal and shell test. Test Pressure up to 22500psi.

Performance and Feature:

- 1. It is suitable to have a test for flange end 6A valves.
- 2. No external force affects test valve as clamp hold flange.
- 3. Right work platform can be turnover 90 degrees to have air seal test.
- 4. Test medium is water (6-8 bar gas source supplied by end user)
- 5. Test medium water can be recycling use for testing.
- 6. Equipped low pressure water pump, high pressure water booster and pressure timer.
- 7. Equipped automatic oil pressure discharge system, when being ready hold pressure, system discharge automatically, when working system return to normal status to effectively reduce oil temperature, elongate life of test bench and save energy.
- 8. Hydraulic clamping has safety interlock with water pressure discharge.

Standard Configuration:

- 1. Test Bench as request.
- 2. Hard seal octagonal ring. (each size has 1 set, total 6 pieces)
- 3. SS304 Pipes for Water.
- 4. MAXIMATOR Air Driven Water Booster (Pressure can up to 1600bar)
- 5. Safety Door

Optional Items:

- 1. Touch Screen Monitoring System & Printer
- 2. Air Cooler Fan

Model		YFB-6A/3-1/16	YFB-6A/4-1/16
Allowable test DN	DN/mm	2-1/19"-3-1/16"	3-1/19" - 4-1/16"
Allowable flange size	*Minimum	≥216mm	≥240mm
Allowable flaffge size	*Maximum	≤270mm	≤360mm
Distance between two	*Minimum	≥350mm	≥415mm
sides blinds	*Maximum	≤950mm	≤1000mm
	Range of oil pump pressure	0-6.3MPa	0-6.3MPa
Hydraulic system	Flow	16L/min	25L/min
	Hydraulic pressure increase	3.0-31.5MPa	3.0-31.5MPa
	*Voltage	380V	380V
Power	*Frequency	50Hz	50Hz
		Three Phase	Three Phase
Motor	Rate of work	2.2Kw	3.0Kw
ויוטנטו	Number of Poles	6P	6P
Dimensions for Reference	(L*W*H)	2700*1510*1350mm	3200*1750*1450mm
Weight for Reference		G.W 3300KG	G.W 4800KG

Test Pressure Range:

Model	DN (mm) / Test Pressure (psi)					
YFB-6A/3-1/16	2-1/16"	2-9/16"	3-1/16"			
	5000-22500	3000-22500	3000-22500			
YFB-6A/4-1/16	3-1/16"	3-1/8"	4-1/16"			
	10000-22500	3000-7500	3000-22500			

Pictures for Reference:



Add: JiaDing District, Shanghai China; Email: info@valvestest.com

YFB-6A/LY Valve Test Bench



YFB-6A/LY type valve test bench specially design for flange end or welded groove 6A valves seal and shell test. Test pressure up to 22500psi.

Performance and Feature:

- 1. It is suitable to have a test for flange end and welded groove 6A valves.
- 2. Hydraulic vertical type: the top part has top pressure oil cylinder, the bottom side has claws holding oil cylinder.
- 3. Test medium is water (6-8 bar gas source supplied by end user)
- 4. Test medium water can be recycling use for testing.
- 5. Equipped low pressure water pump, high pressure water booster and pressure timer.
- 6. Equipped automatic oil pressure discharge system, when being ready hold pressure, system discharge automatically, when working system return to normal status to effectively reduce oil temperature, elongate life of test bench and save energy.
- 7. Hydraulic clamping has safety interlock with water pressure discharge.

Standard Configuration:

- 1. Test Bench as request.
- 2. Hard seal octagonal ring. (each size has 1 set, total 6 pieces)
- 3. SS304 Pipes for Water.
- 4. MAXIMATOR Air Driven Water Booster (Pressure can up to 1600bar)
- 5. Safety Door

Optional Items:

- 1. Touch Screen Monitoring System & Printer
- 2. Air Cooler Fan

Model		YFB-6ALY/3-1/16	YFB-6ALY/4-1/16
Allowable test DN	DN/mm	2-1/19"-3-1/16"	3-1/19" - 4-1/16"
Allowable flange size	*Minimum	≥216mm	≥240mm
Allowable flaffge size	*Maximum	≤270mm	≤360mm
Distance between two	*Minimum	≥350mm	≥415mm
sides blinds	*Maximum	≤800mm	≤920mm
	Range of oil pump pressure	0-6.3MPa	0-6.3MPa
Hydraulic system	Flow	16L/min	25L/min
	Hydraulic pressure increase	3.0-31.5MPa	3.0-31.5MPa
	*Voltage	380V	380V
Power	*Frequency	50Hz	50Hz
		Three Phase	Three Phase
Motor	Rate of work	2.2Kw	3.0Kw
Motor	Number of Poles	6P	6P
Dimensions for Reference	(L*W*H)	2100*1100*1900mm	2400*1300*2000mm
Weight for Reference		G.W 3300KG	G.W 4300KG

Test Pressure Range:

Model	DN (mm) / Test Pressure (psi)			
YFB-6ALY/3-1/16	2-1/16"	2-9/16"	3-1/16"	
	5000-22500	3000-22500	3000-22500	
VED 6 A I V / A 1 / 1 6	3-1/16"	3-1/8"	4-1/16"	
YFB-6ALY/4-1/16	10000-22500	3000-7500	3000-22500	

Pictures for Reference:



YFB-XM Planet Lapping Machine





It's suitable to lap seating surface of gate and seat ring. When lapping, big lapping table rotates in low speed, 2-4 drive rings on the big lapping table make low speed rotation in fixed position to the same direction, work piece in the drive rings makes not only revolution but also rotation by friction force to achieve ideal lapping effect.

Performance and Feature:

- 1. It is suitable to lap seating surfaces of gate and seal ring.
- 2. A lapping movement of gate and seal ring is either revolution or rotation. It's surface roughness reaches Ra $0.8\mu m$ and tightness >=80%.
- 3. Lapping time can be preset, when timer is over, it will stop automatically with sound & light for remind.
- 4. Easy, simple and reliable operation. One person can operate several lapping machines with high efficiency.

Main Technical Parameters: (* can be designed as customer's request)

Model specification		YFB-XM/1200	YFB-XM/1600	YFB-XM/2000	YFB-XM/2400
Lapping table diameter (mm)		1200	1600	2000	2400
ID of lapping ring (mm)	2 rings	Ф460	Ф640	Ф835	Ф1035
	3 rings	Ф460	Ф640	Ф805	Ф1005
	4 rings	Ф420	Ф560	Ф700	Ф860
Lapping table torque (Nm)		2100	3200	5200	5900
Rpm of lapp	ing table (rpm)	22	20	18	16
Power	Voltage / Frequency	380V / 50Hz	380V / 50Hz	380V / 50Hz	380V / 50Hz
Motor	Power / Poles	5.5KW / 6P	7.5KW / 6P	11.0KW / 6P	11.0KW / 6P
Overall size	Diameter (mm)	Ф1300	Ф1730	Ф2100	Ф2520
	Height (mm)	1000	1100	1210	1250
Weight	Kg	1500	2000	2500	3000

YFB-QM Ball Lapping Machine





It is suitable to lap the spherical surface of balls. Ball clamped by core shaft which is positioned by thimble rotates around horizontal core shaft and the speed is stepless controlled.

Lap table above ball make eccentric orbit rotation around vertical shaft and speed is stepless controlled. You can realize seat ring and ball grinding by replacing lapping table with seat ring with specil fixture.

Performance and Feature:

- 1. It is suitable to lap the spherical surfaces of ball.
- 2. After lapping outer surface of ball, you can have seat ring and ball lapping.
- 3. Ball clamped by core shaft which is positioned by thimble rotate around horizontal core shaft and the speed is stepless controlled.
- 4. Lapping table on the ball make eccentric movement around vertical shaft, eccentric distance can be adjustable and speed is stepless controlled.
- 5. Lapping table flexibly connects with a main shaft and eliminates an error caused by jigging.
- 6. Lapping time for each station can be preset, and have a timer for remind.
- 7. Customer can choose the function as followed: Multi-stations.

Main Technical Parameters: (* can be designed as customer's request)

Model		YFB-QM/100 YFB-QM/200		YFB-QM/300	YFB-QM/400	YFB-QM/600
Ball Lapping Rai	nge (mm)	DN25 - 100	DN65 - 200	DN80 - 300	DN150-400	DN300 - 600
Ball Rotation	rpm	2.1 - 10.4	1.4 - 7.2	0.8 - 4.0	0.7 - 3.6	0.5 - 2.3
Parameters	Power / Poles	0.18KW / 4P	0.18KW / 4P	0.25KW / 6 P	0.25KW/6P	0.25KW / 6P
Lapping Table	rpm	39 - 197	26 - 130	12.5 - 63	6.8 - 34	2.7 - 13.6
Rotation Parameters	Power / Poles	0.25KW / 6P	0.25KW / 6P	0.55KW / 6P	0.55KW / 6P	0.75KW / 6P
Power	Vol / Fre	380V/50Hz				
	L (mm)	1400	1500	1600	1800	2300
Overall size	W (mm)	750	820	1000	1200	2100
	H (mm)	2100	2200	2300	2400	2500
Weight	Kg	1000	1500	2000	2500	4000

YFB-ZM Seat Ring Lap Machine



It is suitable to lap seating surface of seat ring on the valve body. When lapping, body is clamped on the adjustable work table by hydraulic claws, lapping table make eccentric rotation around axis vertical to seating surface of seat ring and the speed is stepless controlled.

Performance and Feature:

- 1. It is suitable to lap seating surface for various valves.
- 2. It adopts claw hold flange to press mounting, work table mounting surface can adjust inclination angle (0-6 degrees).
- 3. The speed of lapping table is stepless controlled. A eccentric mechanism is used to make lapping table eccentric rotation.
- 4. Seating surface roughness reaches Ra $0.8\mu m$ and tightness >=80%.
- 5. Up & down of arm, inclination of work table as well as loosening & tightening and the force are all stepless hydraulic driven.
- 6. It has timer to remind operator when over.

Main Technical Parameters:

Model		YFB-ZM/300	YFB-ZM/500	YFB-ZM/600
Seat Ring Lapping Range (mm)		DN80 - 300	DN150 - 500	DN200 - 600
Lapping Table Rotation	rpm	2.1 - 10.4	1.4 - 7.2	0.8 - 4.0
Parameters	Power / Poles	0.18KW / 4P	0.18KW / 4P	0.25KW / 6 P
Hydraulic System	L/min	6.3	16	16
	Power / Poles	1.5 / 4	2.2 /6	2.2 / 6
Power	Vol / Fre	380V/50Hz		
	L (mm)	1700	2100	2400
Overall size	W (mm)	1100	1400	1600
	H (mm)	2100	2300	2420
Weight	Kg	1500	2000	2500

YFB-SM Valve Working Life Test Machine



Performance and Feature:

- 1. The system is made up of industrial touch screen computer, pressure sensor, torque sensor, angular displacement sensor, PLC, conversion module, switch power, printer and control software.
- 2. The system can have the following automatic cycle life test on valve with pressure: valve pressurize -> close with pressure -> one end discharge sealing pair with full pressure -> open valve with pressure -> valve pressurize -> ...
- 3. The system has automatic cycle test according to preset number of automatic cycle and stop automatically, system record total cycle numbers and each round of opening and closing torque value.
- 4. System can test valve opening and closing torque value separately, testing result can be saved and printed out in digital or image curve.

Touch Screen Monitoring System Introduction





Parameters Initialization

Pressure Test Curve

Test Report

Performance and Feature:

- 1. Touch screen monitoring system is made up of industrial touch screen computer, pressure sensor, conversion module, switch power, printer and control software.
- 2. The system can record and print out parameters of test valve.
- 3. Customer can choose test item as back seal test, shell test, High pressure water test and low pressure air test.
- 4. The system can record test pressure and time in digital and image curve in test process.

 More detailed information please visit www.valvestest.com

Pictures Show:















If any inquiry of our valve test bench, please try to full in the attached form and send it to me:

info@valvestest.com or benqpan@gmail.com

Thanks and Regards,

Export manager: Ben Pan; Skype:benqpan; QQ: 10545212

Add: JiaDing District, Shanghai China; Email: info@valvestest.com

Requirement Sheets:

Hydraulic Valve Test Bench Requirement Sheets

PS: Please write down necessary information as much as possible.

And send documents back to mail: info@valvestest.com or benqpan@gmail.com
So we can choose the most suitable valve test bench and quotation for you as soon as possible.

Company name:					
Contact name:					
E-Mail:		Webpage:			
Test Item(which kind	ls of valve):				
Test valve range DN(mm)	PN (bar)	Test valve DN(mm)	Max.test pressure (bar)		
DN15-100mm		DN100mm			
DN50-200mm	.(DN200mm			
DN80-300mm	13/1	DN300mm			
DN150-400mm	11/1	DN400mm			
DN300-600mm		DN600mm			
DN400-800mm		DN800mm			
DN500-1000mm		DN1000mm			
Other sizes:					
Available power supply: X380VAC/50HZ or					
Available driving air: bar		Computer recorder required:			
Purchasing date forecast:		Delivery date needed:			
What are the main problems needed to solve by us:					